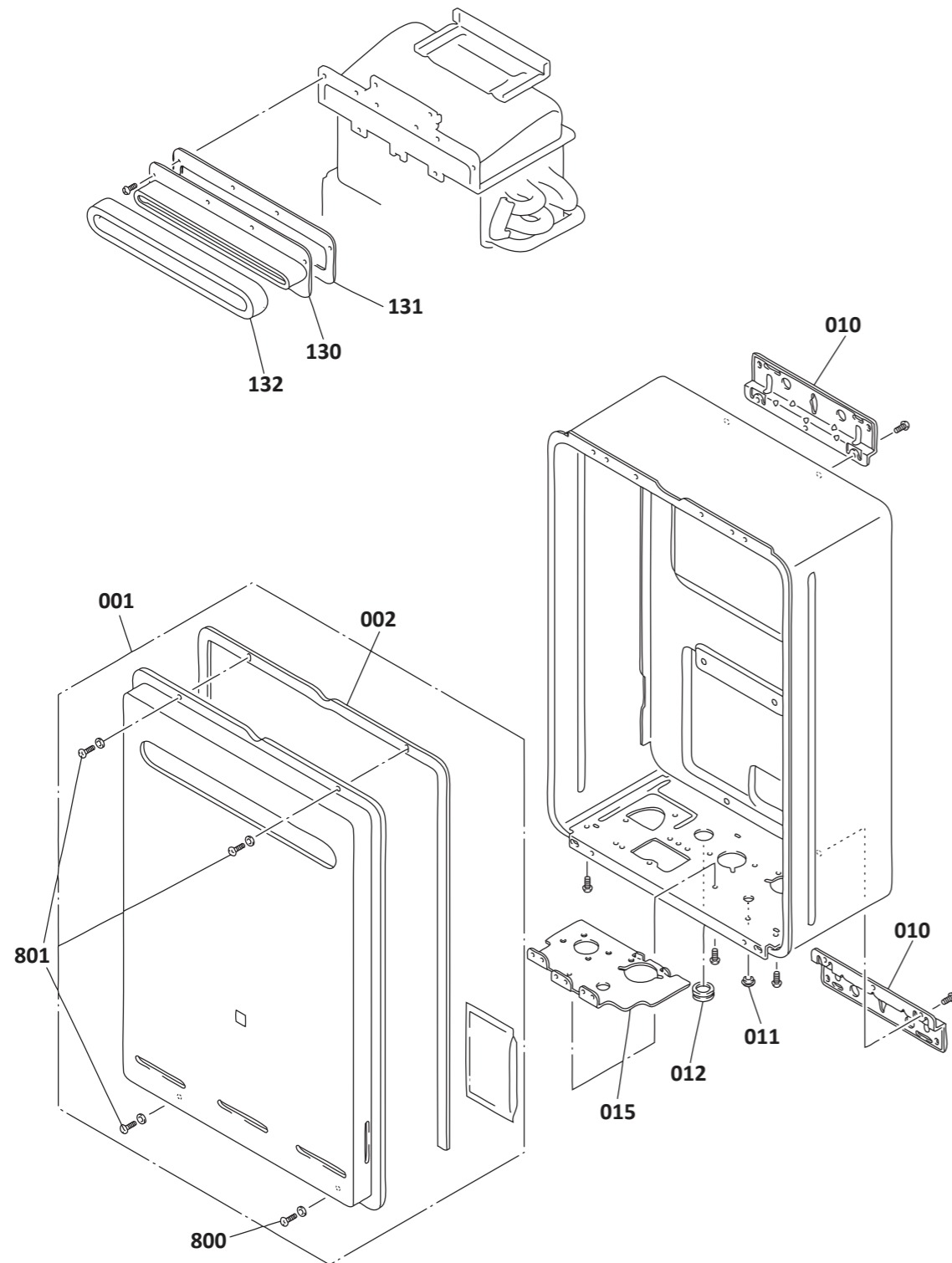




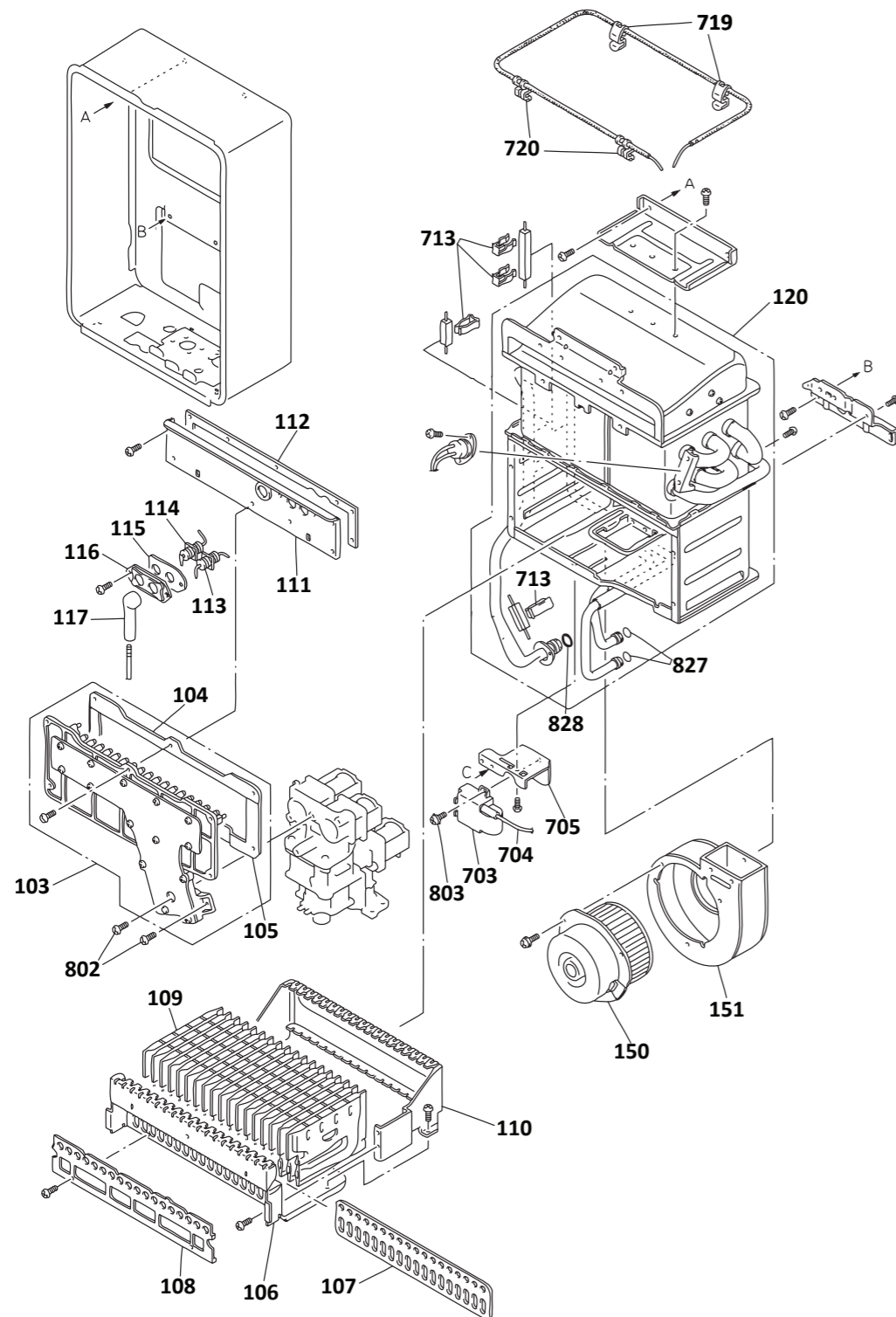
Infinity XR20 (REU-V2024WG) external water heater

This diagram is provided to assist you to identify parts if replacement is necessary. Contact your place of purchase or the manufacturer to enquire about parts, availability and/or service.



Ref.	Description	Qty.	Part No.
SI = stocked item			
001	Front panel assembly	1	3259 (SI)
002	Front panel packing	1	2940
010	Wall bracket	2	3387 (SI)
011	Seal packing	1	2898
012	Rubber bush C	1	2881
015	Connection reinforcement panel	1	2864
130	Flue outlet	1	3264
131	Flue outlet packing	1	3256
132	Main body seal packing	1	3284
800	Screw	1	2897
801	Truss screw	3	2939

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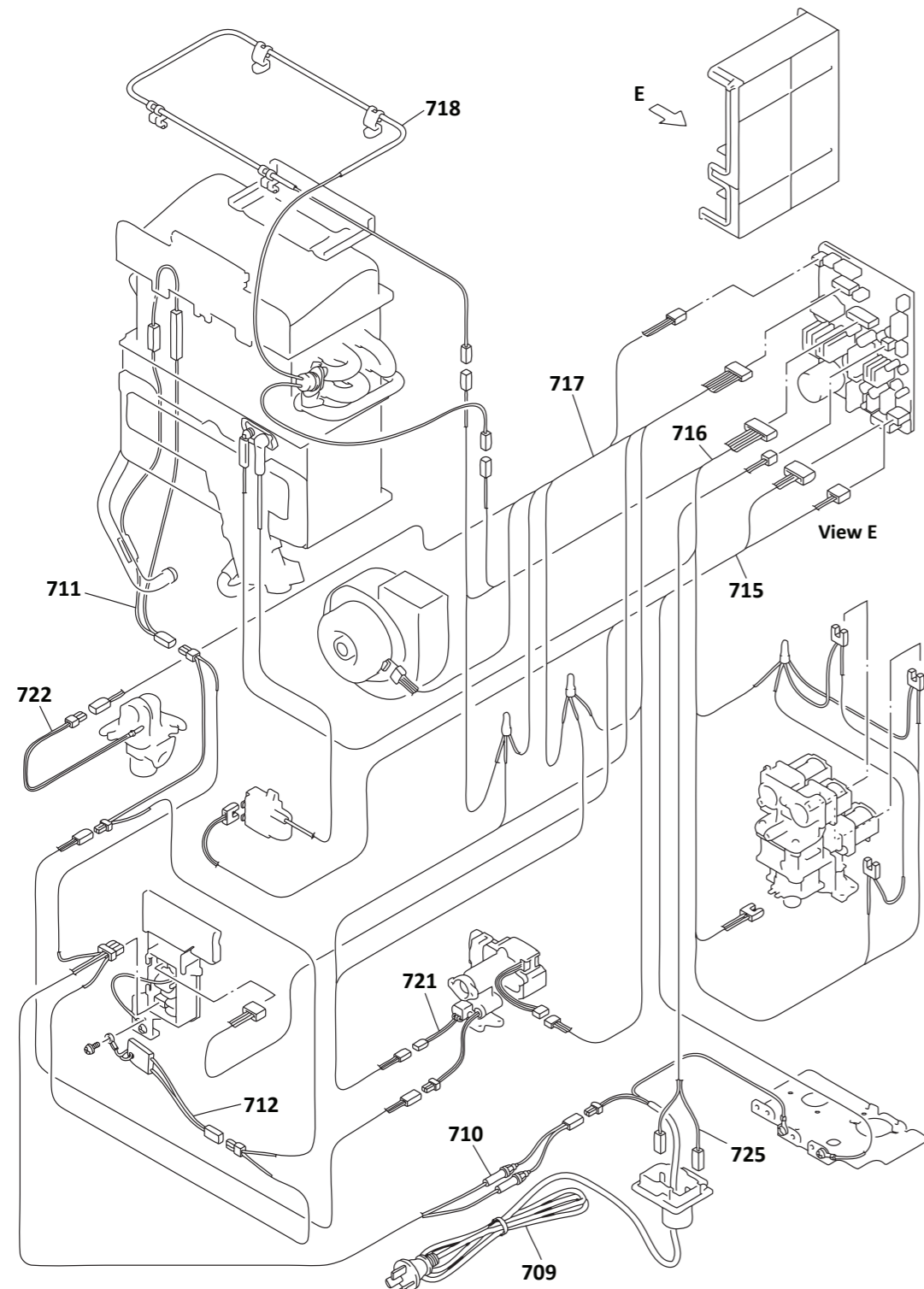


Ref.	Description	Qty.	Part No.
SI = stocked item			
103	Manifold assembly A LPG	1	4887 (SI)
103	Manifold assembly E NG	1	4888 (SI)
104	Manifold packing top	1	3250
105	Manifold packing lower	1	3251
106	Burner case front	1	3245
107	Packing	1	3255
108	Damper A	1	4890 (SI)
109	Lean & rich burner assembly	18	2941
110	Burner case rear	1	3247
111	Combustion chamber front	1	3242
112	Combustion chamber packing top	1	3257
113	Electrode	1	3445 (SI)
114	Flame rod electrode	1	4916 (SI)
115	Electrode packing	1	3465 (SI)
116	Electrode holder	1	3468 (SI)
117	Electrode sleeve	1	3465 (SI)
120	Heat exchanger assembly	1	4920 (SI)
-	Heat exchanger high acidity assembly	1	5325 (SI)
150	Fan motor assembly	1	5782 (SI)
151	Fan casing assembly	1	3404 (SI)
703	Ignitor assembly	1	2886 (SI)
704	HT lead universal	1	3651 (SI)
705	Ignitor fixing plate	1	3249
713	Heater fixing plate	4	2899
719	Temperature fuse fixing plate	2	3659 (SI)
720	Temperature fuse fixing plate	2	4899 (SI)
802	Screw	3	2938
803	Tapping screw	1	2896
827	O-ring	1	4912 (SI)
828	O-ring	1	3826 (SI)



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Ref.	Description	Qty.	Part No.
SI = stocked item			
709	Power cord	1	3526 (SI)
710	Fuse harness LPG	1	2855 (SI)
710	Fuse harness NG	1	2854 (SI)
711	Valve water heater assembly	1	4900 (SI)
712	Frost sensing switch	1	3358 (SI)
715	Electric power harness	1	2888 (SI)
716	Magnet valve harness	1	2889 (SI)
717	Sensor harness	1	3248 (SI)
718	Thermal fuse harness	1	4897 (SI)
721	MR sensor	1	3771 (SI)
722	Thermistor	1	2884 (SI)
725	Remote controller harness	1	2891